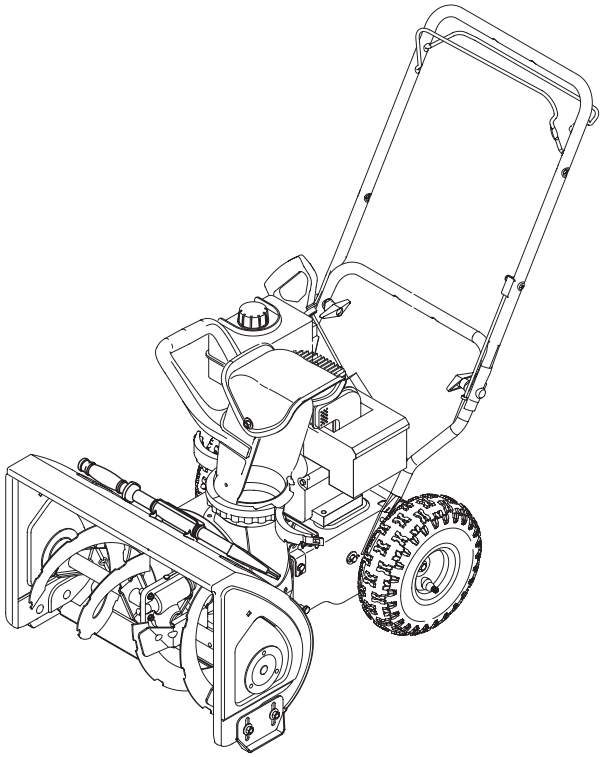
Operator's Manual



Two-Stage
Snow Thrower
Model 380

IMPORTANT: Read safety rules and instructions carefully before operating equipment.

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 361131 Cleveland, Ohio 44136-0019.

MTD LLC, P.O. BOX 361131 CLEVELAND, OHIO 44136-0019

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FINDING MODEL NUMBER

This Operator's Manual is an important part of your new snow thrower. It will help you to assemble, prepare and maintain the unit for best performance. Please read and understand what it says.

Before you start assembling your new snow thrower, please locate the model plate on the equipment and copy the information from it in the space provided below. The information on the model plate is very important if you need help from our Customer Support Department or an authorized dealer.

- You can locate the model number by standing behind the unit in the operating position and looking down at the dash panel . A sample model plate is explained below. For future reference, please copy the model number and the serial number of the equipment in the space below.

Copy the model number here: _____

Copy the serial number here: _____

ENGINE INFORMATION

The engine manufacturer is responsible for all engine-related issues with regards to performance, power-rating, specifications, warranty and service. Please refer to the engine manufacturer's Owner's/Operator's Manual packed separately with your unit for more information.

CALLING CUSTOMER SUPPORT

Please do NOT return the unit to the retailer from which it was purchased, without first contacting Customer Support.

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, please call **1- (330) 220-4MTD** (4683) or **1- (800)-800-7310** to reach a Customer Support representative. Please have your unit's model number and serial number ready when you call. See previous section to locate this information. You will be asked to enter the serial number in order to process your call.

For more details about your unit, visit our website at www.mtdproducts.com

SECTION 1: IMPORTANT SAFE OPERATION PRACTICES

WARNING: This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate this machine. Failure to comply with these instructions may result in personal injury. When you see this symbol—**heed its warning**.

WARNING: Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to State of California to cause cancer and birth defects or other reproductive harm.

DANGER: This machine was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

Training

1. Read, understand, and follow all instructions on the machine and in the manual(s) before attempting to assemble and operate. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
2. Be familiar with all controls and their proper operation. Know how to stop the machine and disengage them quickly.
3. Never allow children under 14 years old to operate this machine. Children 14 years old and over should read and understand the operation instructions and safety rules in this manual and should be trained and supervised by a parent.
4. Never allow adults to operate this machine without proper instruction.
5. Thrown objects can cause serious personal injury. Plan your snow-throwing pattern to avoid discharge of material toward roads, bystanders and the like.
6. Keep bystanders, helpers, pets and children at least 75 feet from the machine while it is in operation. Stop machine if anyone enters the area.
7. Exercise caution to avoid slipping or falling, especially when operating in reverse.

Preparation

1. Thoroughly inspect the area where the equipment is to be used. Remove all doormats, newspapers, sleds, boards, wires and other foreign objects, which could be tripped over or thrown by the auger/impeller.
2. Always wear safety glasses or eye shields during operation and while performing an adjustment or repair to protect your eyes. Thrown objects which ricochet can cause serious injury to the eyes.
3. Do not operate without wearing adequate winter outer garments. Do not wear jewelry, long scarves or other loose clothing, which could become entangled in moving parts. Wear footwear which will improve footing on slippery surfaces.
4. Use a grounded three-wire extension cord and receptacle for all units with electric start engines.
5. Adjust collector housing height to clear gravel or crushed rock surfaces.
6. Disengage all clutch levers before starting the engine.
7. Never attempt to make any adjustments while engine is running, except where specifically recommended in the operator's manual.
8. Let engine and machine adjust to outdoor temperature before starting to clear snow.
9. To avoid personal injury or property damage use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive. Serious personal injury can occur when gasoline is spilled on yourself or your clothes, which can ignite. Wash your skin and change clothes immediately.
    a. Use only an approved gasoline container.
    b. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
    c. Never fuel machine indoors.
    d. Never remove gas cap or add fuel while the engine is hot or running.
    e. Allow engine to cool at least two minutes before refueling.
    f. Never over fill fuel tank. Fill tank to no more than ½ inch below bottom of filler neck to provide space for fuel expansion.
    g. Replace gasoline cap and tighten securely.
    h. If gasoline is spilled, wipe it off the engine and equipment. Move machine to another area. Wait 5 minutes before starting the engine.
    i. Never store the machine or fuel container inside where there is an open flame, spark or pilot light (e.g. furnace, water heater, space heater, clothes dryer etc.).
    j. Allow machine to cool at least 5 minutes before storing.

Operation

1. Do not put hands or feet near rotating parts, in the auger/impeller housing or discharge chute. Contact with the rotating parts can amputate hands and feet.
2. The auger/impeller clutch lever is a safety device. Never bypass its operation. Doing so makes the machine unsafe and may cause personal injury.
3. The clutch levers must operate easily in both directions and automatically return to the disengaged position when released.
4. Never operate with a missing or damaged discharge chute. Keep all safety devices in place and working.

5. Never run an engine indoors or in a poorly ventilated area. Engine exhaust contains carbon monoxide, an odorless and deadly gas.
6. Do not operate machine while under the influence of alcohol or drugs.
7. Muffler and engine become hot and can cause a burn. Do not touch.
8. Exercise extreme caution when operating on or crossing gravel surfaces. Stay alert for hidden hazards or traffic.
9. Exercise caution when changing direction and while operating on slopes.
10. Plan your snow-throwing pattern to avoid discharge towards windows, walls, cars etc. Thus, avoiding possible property damage or personal injury caused by a ricochet.
11. Never direct discharge at children, bystanders and pets or allow anyone in front of the machine.
12. Do not overload machine capacity by attempting to clear snow at too fast of a rate.
13. Never operate this machine without good visibility or light. Always be sure of your footing and keep a firm hold on the handles. Walk, never run.
14. Disengage power to the auger/impeller when transporting or not in use.
15. Never operate machine at high transport speeds on slippery surfaces. Look down and behind and use care when backing up.
16. If the machine should start to vibrate abnormally, stop the engine, disconnect the spark plug wire and ground it against the engine. Inspect thoroughly for damage. Repair any damage before starting and operating.
17. Disengage all clutch levers and stop engine before you leave the operating position (behind the handles). Wait until the auger/impeller comes to a complete stop before unclogging the discharge chute, making any adjustments, or inspections.
18. Never put your hand in the discharge or collector openings. Always use the chute clean-out tool provided to unclog the discharge opening. Do not unclog discharge chute while engine is running. Shut off engine and remain behind handles until all moving parts have stopped before unclogging.
19. Use only attachments and accessories approved by the manufacturer (e.g. wheel weights, tire chains, cabs etc.).
20. If situations occur which are not covered in this manual, use care and good judgment. Contact your dealer or call 1-800-800-7310 for assistance and the name of your nearest servicing dealer.

Maintenance & Storage

1. Never tamper with safety devices. Check their proper operation regularly. Refer to the maintenance and adjustment sections of this manual.
2. Before cleaning, repairing, or inspecting machine disengage all levers and stop the engine. Wait until the auger/impeller come to a complete stop. Disconnect the spark plug wire and ground against the engine to prevent unintended starting.
3. Check bolts and screws for proper tightness at frequent intervals to keep the machine in safe working condition. Also, visually inspect machine for any damage.
4. Do not change the engine governor setting or over-speed the engine. The governor controls the maximum safe operating speed of the engine.
5. Snow thrower shave plates and skid shoes are subject to wear and damage. For your safety protection, frequently check all components and replace with original equipment manufacturer's (OEM) parts only. "Use of parts which do not meet the original equipment specifications may lead to improper performance and compromise safety!"
6. Check controls periodically to verify they engage and disengage properly and adjust, if necessary. Refer to the adjustment section in this operator's manual for instructions.
7. Maintain or replace safety and instruction labels, as necessary.
8. Observe proper disposal laws and regulations for gas, oil, etc. to protect the environment.
9. Prior to storing, run machine a few minutes to clear snow from machine and prevent freeze up of auger/impeller.
10. Never store the machine or fuel container inside where there is an open flame, spark or pilot light such as a water heater, furnace, clothes dryer etc.
11. Always refer to the operator's manual for proper instructions on off-season storage.

Your Responsibility

Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

Do not modify engine

To avoid serious injury or death, do not modify engine in any way. Tampering with the governor setting can lead to a runaway engine and cause it to operate at unsafe speeds. Never tamper with factory setting of engine governor.

Notice regarding Emissions

Engines which are certified to comply with California and federal EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline, and may include the following emission control systems: Engine Modification (EM) and Three Way Catalyst (TWC) if so equipped.

SECTION 2: ASSEMBLING YOUR SNOW THROWER

IMPORTANT: This unit is shipped with engine oil but without gasoline in the engine. After assembly, see page 8 for fuel and oil fill-up details.

Removing From Carton

- Cut the corners of the carton and lay the sides flat on the ground. Remove all packing inserts.
- Remove (i) plastic bag (containing owner's manual), and (ii) electric extension cord (optional).
- Move the snow thrower out of the carton.
- Make certain the carton has been completely emptied before discarding it.

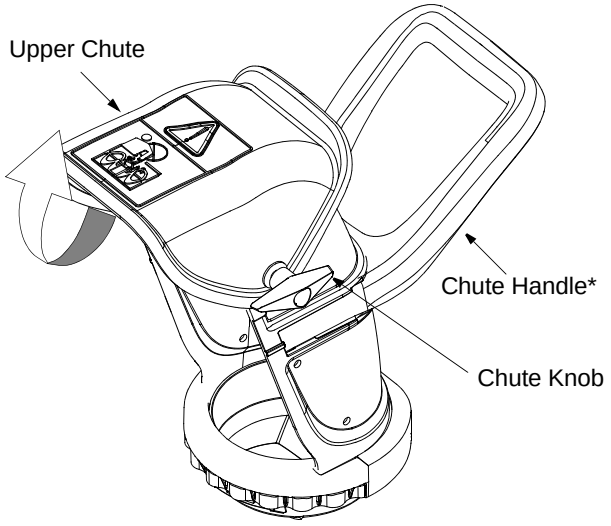
Before Assembly

NOTE: *Reference to right, left, front or rear of the unit is from the operating position unless otherwise stated.*

- Make sure the **spark plug wire is disconnected** and moved away from the spark plug.
- Cut the cable tie that secures the handle to the upper chute for shipping purposes.

Setting Up The Handle

- Loosen the hand knob on the upper chute and pivot the upper chute upwards as far as it will go. Follow the direction of the arrow in Figure 1.



* Meant only to rotate the chute

Figure 1

WARNING: Do not lift the snow thrower by the chute handle.

- Loosen the handle knob, saddle washer and saddle bracket on each side of the handle. See Figure 2.

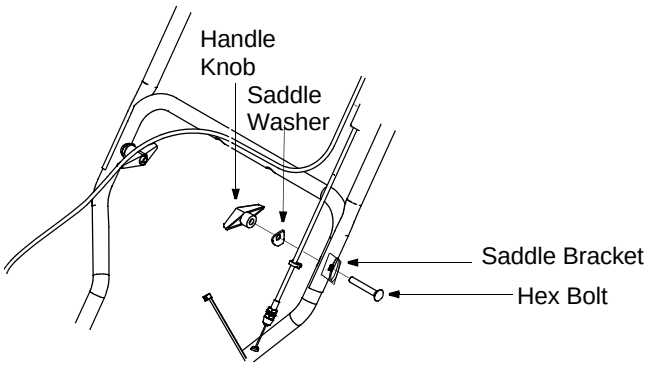


Figure 2

- Hold both control bails against the upper handle and pull up as shown in Figure 3. Make sure that the upper handle locks over the lower handle and the saddle brackets align with the handle. You may have to carefully maneuver the upper handle to clear the discharge chute.

CAUTION: Be careful not to bend or kink the cables.

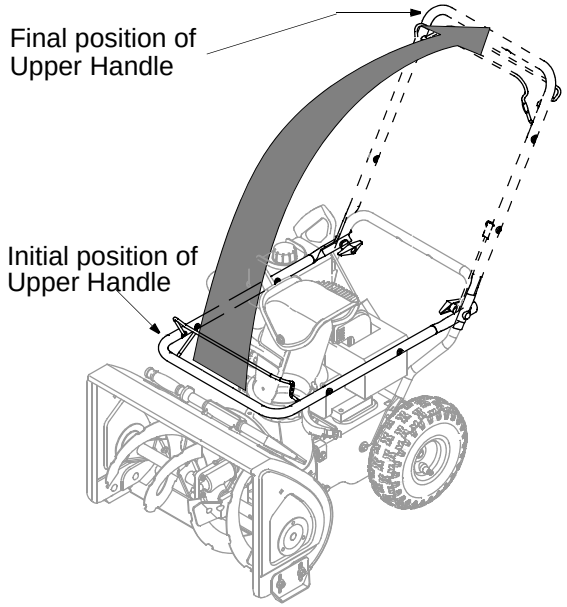


Figure 3

- Tighten the handle knobs on each side of the handle. Refer to Figure 2.
- Rotate the chute by the chute handle to the desired operating position.
- Tighten the hand knob on the upper chute making sure the flat washer and the carriage bolt are correctly positioned. Refer to Figure 1.

Chute Clean-Out Tool

This tool and the electric extension cord, if so equipped, may be fastened with a cable tie to the rear of the auger housing for shipping purposes. In that case, cut the cable tie and remove the extension cord now.

Final Adjustments

IMPORTANT: Check the adjustments as instructed and make any final adjustments necessary *before* operating the unit. Check all nuts and bolts for tightness.Failure to follow these instructions may cause damage to unit.

Tire Pressure (Pneumatic Tires)

The tires are over-inflated for shipping purposes. Check tire pressure and reduce pressure, if needed, to 10-15 psi. Maintain equal pressure on both wheels of the snow thrower.

WARNING: Maximum tire pressure under any circumstance is 15 psi. Equal tire pressure should be maintained at all times. Excessive pressure (over 15 psi) when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury

Skid Shoe

The space between the shave plate and the ground can be adjusted. Refer to Figure 6 for location of shave plate and skid shoes.

For close snow removal, place skid shoes in the low position. When the area to be cleared is uneven, place skid shoes in the middle or high position. See Figure 4.

NOTE: *It is not recommended that you operate this snow thrower on gravel as loose gravel can be easily picked up and thrown by the auger causing personal injury or damage to the snow thrower. However, if you have to operate the it on gravel, keep the skid shoe in the highest position for maximum clearance.*

- Adjust skid shoes by loosening two hex nuts and carriage bolts on each skid shoe, and moving the skid shoe to the desired position. See Figure 4.
- Make certain the entire bottom surface of skid shoe is against the ground to avoid uneven wear on the skid shoes.
- Tighten nuts and bolts securely.

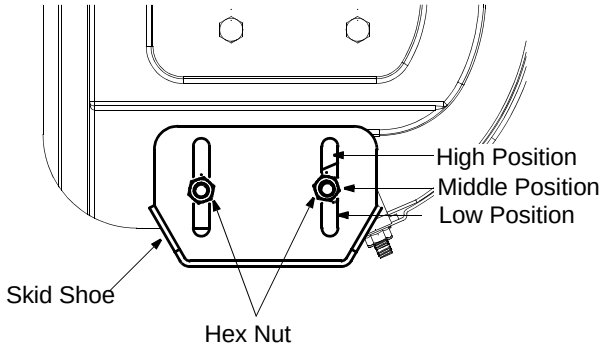


Figure 4

Drive Cable

- Make sure that the drive cable is routed parallel to the left upper handle, then across the top of the lower handle and finally parallel to the right lower handle.
- Three cable ties have been used to loosely tie the two control cables to the lower handle. Two of these cable ties are on each arm, and third on the top cross bar of the lower handle. Tighten these cable ties to secure the cable to the lower handle. See Figure 5.

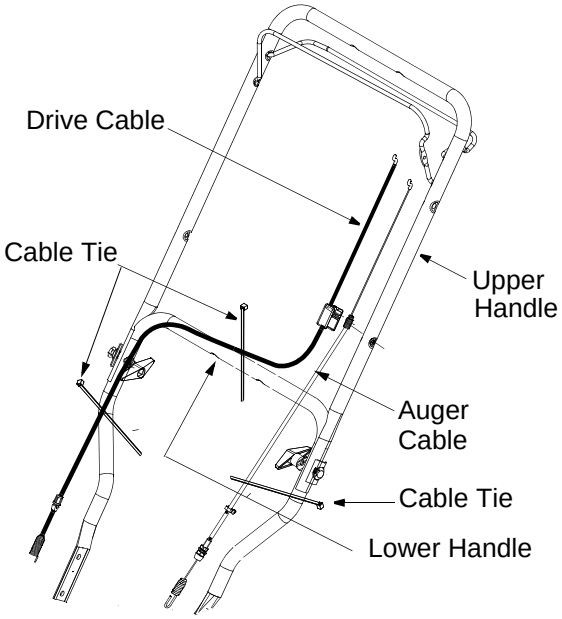


Figure 5

SECTION 3: KNOWING YOUR SNOW THROWER

WARNING: Be familiar with all the controls on the snow thrower and their proper operation. Know how to stop the machine and disengage them quickly.

- Compare Figure 6 with your equipment and follow description of controls, given below, to get familiar with their operation.

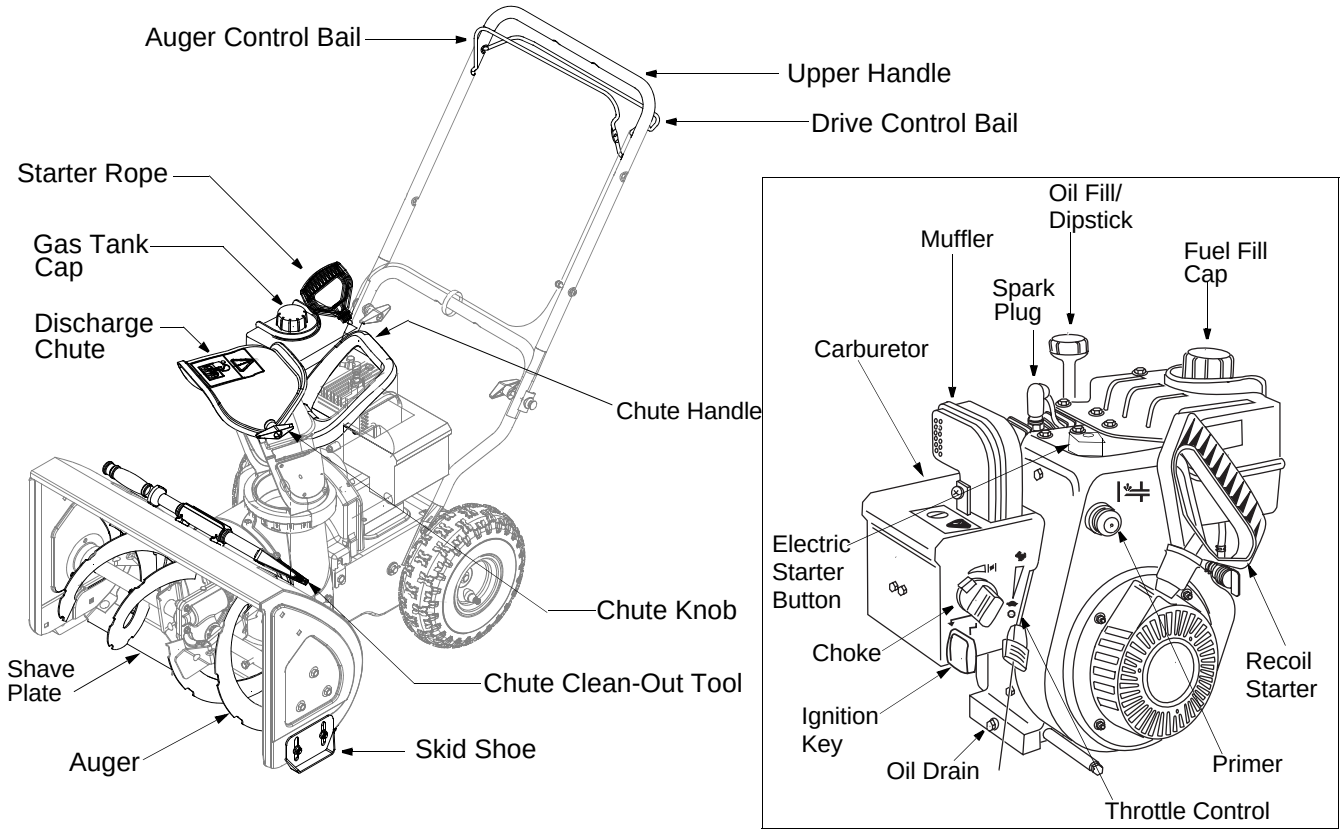


Figure 6

Throttle Control

The throttle control is located on the engine. It regulates the speed of the engine.

Drive Control Bail

Located on the underside of the upper handle, the drive control bail is used to engage/disengage wheels. Squeeze the drive control bail against the upper handle to engage the wheels; release to disengage.

Auger Control Bail

The auger control bail is adjacent to the upper handle. Squeeze this bail against the handle to engage the augers; release to disengage the augers.

WARNING: Never make adjustments to the discharge chute unless both auger and drive control bails are disengaged and the operator is standing beside the unit.

Chute Handle

The direction of snow throwing corresponds to the direction of the chute opening. Use the chute handle to turn the chute assembly in the right direction.

Chute Knob

The distance snow is thrown can be adjusted by raising the upper chute for greater distance, or lowering it for less distance. Loosen the chute knob on the side of the discharge chute to adjust. Pivot the chute to desired position, and retighten the chute knob.

Ignition Key

The ignition key is necessary for the engine to start. Insert key into the switch to start; do **not** turn it to start/ stop the unit. Remove key when the unit is not in use.

Skid Shoe

The space between the shave plate and the ground can be adjusted. For close snow removal, place skid shoes in the low position. Use middle or high position when area to be cleared is uneven.

SECTION 4: OPERATING YOUR SNOW THROWER

Before Starting Engine

Engine Oil

The engine is shipped with oil in it. Check the oil level before first use. For subsequent fill-ups, use the grade of engine oil specified in engine manual.

1. Remove the dipstick from the oil fill. Pour fresh oil slowly through the plug. Replace dipstick.
2. Check and make sure that the level of oil is up to the FULL mark on the dipstick.

Gasoline

WARNING: Gasoline is flammable and caution must be used when handling or storing it. Do not fill fuel tank while the snow thrower is running, when it is hot or when it is in an enclosed area.

WARNING: Keep your snow thrower away from any open flame or an electrical spark and do not smoke while filling the fuel tank.

- Never fill the fuel tank completely. Fill the tank to within 1/4"-1/2" from the top to provide space for expansion of fuel.

IMPORTANT: Your snow thrower is equipped with a plastic fuel plug for shipping purposes. Please discard it before filling up gasoline for the first time.

- Always use clean, fresh, unleaded grade automotive gasoline. Fill the fuel tank outdoors and use a funnel or spout to prevent spilling. Make sure that the container from which you pour the gasoline is clean and free from rust or other foreign particles. Make sure to wipe off any spilled fuel before starting the engine.
- At the end of the job, empty the fuel tank if the snow thrower is not going to be used for 30 days or longer. Store gasoline in a clean container and keep the cap in place on the container.

CAUTION: Never use engine or carburetor cleaner products in the fuel tank.

To Start Engine

WARNING: Be sure **no one other than the operator** is standing near the snow thrower while starting or operating. **Do not operate** this snow thrower unless the discharge chute assembly has been properly installed and is secured.

For location of all the engine controls referred to in this section, see Figure 6.

Recoil Starter

- Make sure that auger control and drive control bails are released. **Attach** spark plug wire to spark plug.
- Move throttle control to FAST position.
- Push key into the ignition slot so that it snaps into place. Do not turn key.
- Rotate choke control to FULL choke position.
- Push primer button while covering the vent hole. Remove your finger from the primer between primes. Do not prime if temperature is above 50° F; prime two times between 50° F and 15° F; and prime four times below 15° F.
- Pull the starter handle rapidly. Do not allow the handle to snap back, but allow it to rewind slowly while keeping a firm hold on the starter handle.
- As the engine warms up and begins to operate evenly, rotate the choke knob slowly to OFF position. If the engine falters, return to FULL choke, then slowly move to OFF choke position.
- Allow the engine to warm up for a few minutes because the engine will not develop full power until it reaches operating temperature.
- Operate the engine at full throttle (FAST) when throwing snow.

NOTE: *If the starter motor runs but the engine does not turn over, the starter gear may have frozen. Place the snow thrower in a warmer part of the garage or storage shade till the gear is free of the accumulated ice.*

Warm Start:

- If restarting an engine after a temporary shut-down, rotate choke to OFF instead of FULL and do **not** prime. Pull starter handle as instructed before.

Electric Starter (if equipped)

Some models of the snow thrower may be equipped with an optional 120 volt A.C. electric starter. This electric starter, with a three-wire power cord and plug, is designed to operate on 120 volt AC household current. Follow the steps below to use the electric starter.

Cold Start:

- Determine whether your house wiring is a three-wire grounded system. Ask a licensed electrician if you are not certain.

WARNING: The electric starter must be properly grounded at all times to avoid the possibility of electric shock to the operator. If your house wiring system is not a three-wire grounded system, do not use this electric starter under any conditions.

- **If your house wiring system is grounded and a three-hole receptacle is not available** at the point

the snow thrower starter will normally be used, one should be installed by a licensed electrician.

NOTE: *When connecting the power cord, always connect cord to starter on engine first, then plug the other end into a three-hole grounded 120 Volt receptacle. When disconnecting the power cord, always unplug the end from the three-hole, grounded receptacle first.*

- **Attach** spark plug wire to spark plug.
- Make sure that the auger control bail and the drive control bail are disengaged.
- Remove the keys from the plastic bag. Push key into the ignition slot. Do **not** turn the key. Keep second key in a safe place.
- Move the choke knob to FULL choke position.
- Move throttle control to the FAST position.
- Turn fuel valve on, if so equipped.
- Connect power cord to the switch box on engine.
- Plug the other end of the power cord into a three-hole, grounded 120 volt A.C. receptacle.
- Push primer button three times.
- Push down on the starter button until the engine starts. Do not crank for more than 20 seconds at a time. Allow the electric starter to cool down for 10 minutes before cranking again.

WARNING: Severe damage to electric starter is possible if you continue to crank for more than 20 seconds without a cool-down.

- When the engine starts, release the starter button and slowly rotate the choke to OFF position. If the engine falters, rotate the choke to FULL and then gradually to OFF.

NOTE: *When engaging the electric starter, a slight hesitation of a few seconds may occur before the engine starts to turn. This is normal and is not harmful to the engine.*

- Disconnect the power cord from the receptacle first and then from the switch box on the engine.
- Allow the engine to warm up for a few minutes because the engine will not develop full power until it reaches operating temperature.

Warm Start:

- If restarting a warm engine, rotate choke to OFF instead of FULL and press the starter button. Do not push the primer button.

Before Stopping

- Run engine for a few minutes to help dry off any moisture on engine.
- **To avoid possible freeze-up of the starter,** follow these steps:

Recoil Starter

a. With the engine running, pull the starter rope with a rapid, continuous full arm stroke three or four times.

Electric Starter (if equipped)

a. Connect power cord to switch box, then to 120 Volt AC receptacle.
b. While the engine is running, push the starter button and spin the starter for several seconds.
c. Disconnect power cord from the receptacle first, then from the snow thrower.

NOTE: *The unusual sound from pulling the starter rope or from spinning the starter will not harm the engine.*

- While standing in the operator's position (behind the snow thrower), engage the auger control bail for a few seconds to clear any remaining snow and ice from the discharge chute.

To Stop The Snow Thrower

- To stop the wheel, release the drive control bail.
- To stop throwing snow, release the auger control bail.
- To stop engine, push throttle control lever to OFF and pull out the key. Do **not** turn key.
- Wipe off all snow and moisture from the carburetor area and around the engine.

WARNING: The temperature of muffler and the surrounding areas may exceed 150^{o} F. Avoid these areas.

Clearing The Snow

CAUTION: *Check the area to be cleared for foreign objects. Remove, if any.*

- Start the engine following Starting instructions.
- Allow the engine to warm up for a few minutes as the engine will not develop full power until it reaches operating temperature.
- Rotate the discharge chute to the desired direction, away from bystanders and/or buildings.
- Making certain no bystanders or obstacles are in front of the unit, squeeze the auger control bail completely against the upper handle to fully engage the augers.
- While the auger control handle is engaged, squeeze the drive control bail **completely** against the upper handle to engage the wheels. Do not "feather" the drive control bail.
- As the snowthrower starts to move, maintain a firm hold on the handle, and guide the snowthrower along the path to be cleared.
- Release the bails to stop the snowthrowing action and forward motion.

NOTE: *Your unit is equipped with a clutch in the transmission. If the wheels stop turning while trying to discharge large volumes of snow, immediately disengage the drive control bail and allow the rotating augers to discharge snow from the housing. Reduce the clearing width and continue operation.*

- On each succeeding pass, readjust the chute deflector to the desired position and slightly overlap the previously cleared path.

Operating Tips

- For most efficient snow removal, remove snow immediately after it falls.
- Discharge snow downwind whenever possible. Slightly overlap each previous swath.
- Set the skid shoes 1/4" below the scraper bar for normal usage. The skid shoes may be adjusted upward for hard-packed snow.

NOTE: *It is not recommended that you operate this snow thrower on gravel as loose gravel can be easily picked up and thrown by the auger causing personal injury and/or damage to the snow thrower.*

- If for some reason, you have to operate the snow thrower on gravel, keep the skid shoe in the highest position for maximum clearance between the ground and the shave plate.
- Clean the snow thrower thoroughly after each use.

Cleaning The Discharge Chute

The chute clean-out tool is conveniently fastened to the rear of the auger housing with a mounting clip.

When snow and ice collect in the discharge chute during operation, use this tool to safely clean the chute and chute opening. Follow the steps below to operate it.

WARNING: Stop engine by removing ignition key and wait for **all** moving parts to stop before using the chute clean-out tool.

- Release both auger and drive control bails.
- Stop the engine and remove the ignition key.
- Remove the clean-out tool from the clip which secures it to the rear of the auger housing.
- Use the shovel-shaped end of the clean-out tool to dislodge and scoop any snow and ice which has formed in and near the discharge chute.

WARNING: Never use your hands to clean snow and ice from the discharge chute or auger housing.

- Re-fasten the chute clean-out tool to the mounting clip on the rear of the auger housing. You can start operating your snow thrower now.

SECTION 5: MAINTAINING YOUR SNOW THROWER

WARNING: Before lubricating, repairing, or inspecting, disengage all controls and stop engine. Wait until all moving parts have come to a complete stop. Disconnect the spark plug wire and ground it against the engine to prevent unintended starting.

General Recommendations

1. Always observe safety rules when performing any maintenance.
2. The warranty on this snow thrower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain the snow thrower as instructed in this manual.
3. Periodically check all fasteners and hardware to make sure these are tight.

Lubrication

For a view of the lubrication points on the snow thrower, see Figure 7.

- Lubricate pivot points on the auger control bail and drive control bail with a light engine oil once a season.
- Lubricate the auger idler bracket with a light engine oil once a season.

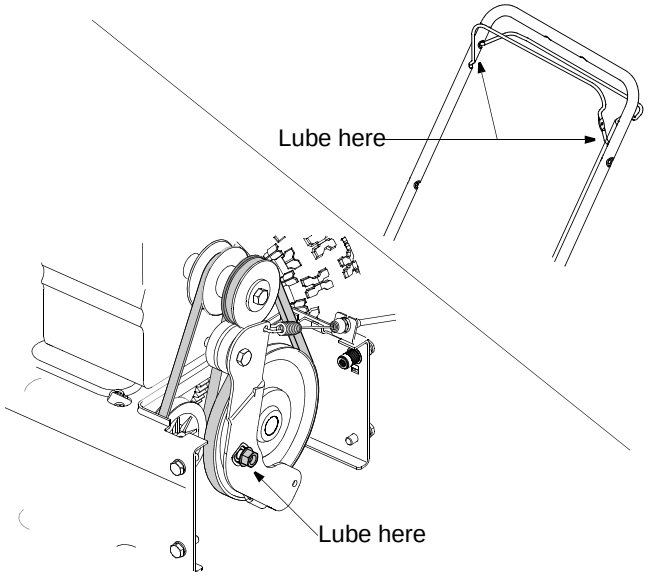


Figure 7

Engine

Listed below are general recommendations about maintaining your snow thrower engine. For further details, refer to the accompanying engine manual.

Check Oil Level

- *Before operating snow thrower,* check the oil level.
- With engine on level ground, oil must be to FULL mark on dipstick. See Figure 8.
- Stop engine and wait several minutes before checking oil level. Remove oil fill cap and dipstick.
- Wipe dipstick clean, insert it into oil fill hole and tighten securely.
- Remove dipstick and check. If oil is not up to the FULL mark on dipstick, add oil.

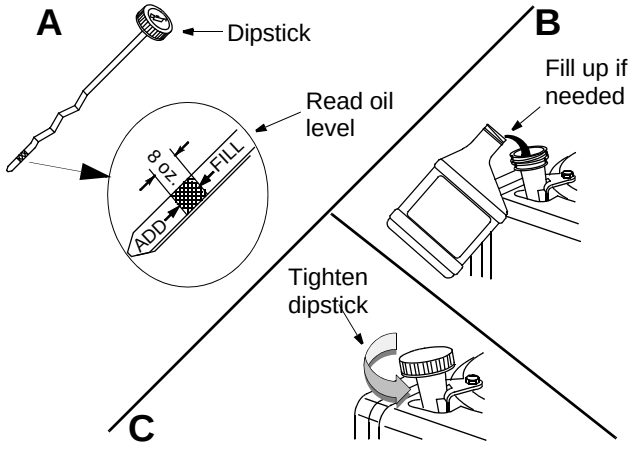


Figure 8

Change Oil

Change engine oil after first two hours of operation and every 25 hours thereafter.

In order to change oil, you will have to first drain the spent engine oil from the engine and then refill with fresh oil.

- Drain oil while engine is warm. Remove oil drain plug located at the bottom of the recoil starter of the engine. Catch oil in a suitable container.
- When engine is drained of all oil, replace drain plug securely.
- Remove the dipstick from the oil fill. For location of the oil fill, see Figure 6. Pour fresh oil slowly through the plug. Replace dipstick.
- Check and make sure that the level of oil is up to the FULL mark on the dipstick.

Service Spark Plug

Clean spark plug and reset the electrode gap to 0.030" at least once a season or every 100 hours of operation; replace every 200 hours of operation.

- Clean area around the spark plug base.
- Remove and inspect the spark plug.
- Replace the spark plug if electrodes are pitted, burned, or the porcelain is cracked. See Figure 9.

NOTE: *Do not sandblast spark plug. Spark plug should be cleaned by scraping or wire brushing and washing with a commercial solvent.*

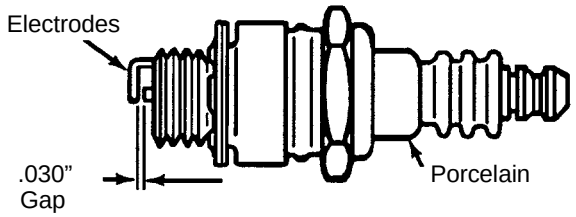


Figure 9

Check V-Belts

Follow instructions below to check condition of drive belts every 50 hours of operation.

- Remove the plastic belt cover on the front of the engine by removing two self-tapping screws.
- Visually inspect for frayed, cracked, or excessively worn out belts. Replace, if necessary, following instructions on page 12.

SECTION 6: SERVICE & ADJUSTMENT

WARNING: Before servicing, repairing, or inspecting, disengage all clutch levers and stop engine. Wait until all moving parts have come to a complete stop. Disconnect spark plug wire and ground it against the engine to prevent unintended starting.

Shave Plate and Skid Shoes

The shave plate and skid shoes on the bottom of the snow thrower are subject to wear. These should be checked periodically and replaced when necessary.

- Remove two carriage bolts, belleville washers and hex nuts which secure each skid shoe to the auger housing. See Figure 10.
- Reassemble new skid shoes with the hardware just removed. Make sure the cupped side of the washer goes against the skid shoe and that the skid shoes are adjusted to be level.
- **To remove shave plate:** Remove both skid shoes and hardware including carriage bolts, belleville washers and hex nuts which attach shave plate to the snow thrower housing. For location of shave plate, see Figure 10.

- Reassemble new shave plate, making sure heads of the carriage bolts are to the inside of the housing. Reinstall skid shoe. Tighten securely.

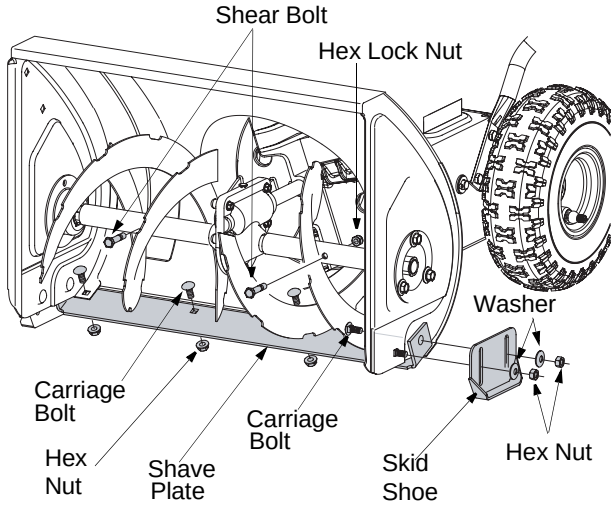


Figure 10

Replacing Belts

NOTE: *There are two belts on this snow thrower: auger belt and drive belt. It is recommended that both belts be replaced at the same time.*

- Remove the spark plug wire from the spark plug and ground it against the engine.
- Drain gasoline from the gas tank, or place a piece of plastic sheet underneath the gas cap to prevent gasoline leakage.
- Remove the self-tapping screw shown in Figure 11, and push the belt cover to release the plastic tabs. Pull the belt cover out from around the engine and the chute. Remove it away and save.

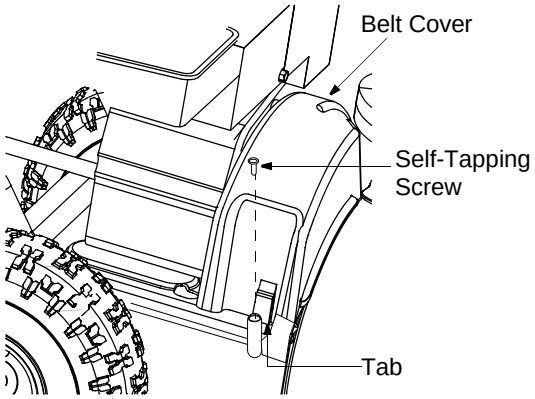


Figure 11

Auger Belt

- Slip the front auger belt off the engine pulley pushing it down between the idler bracket and the engine pulley. See Figure 12.
- Squeeze the auger control bail to release tension on the auger belt; remove the belt.
- Replace with new belt **after** replacing the drive belt. Follow instructions below to replace the drive belt.

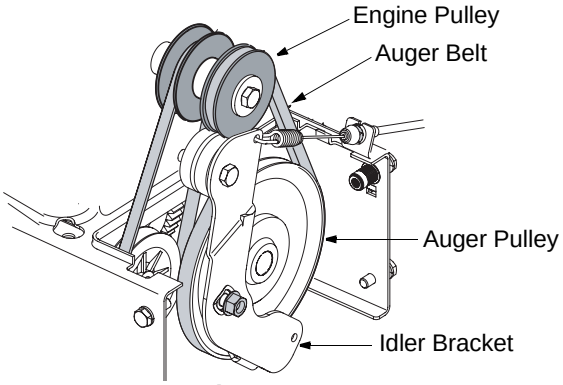
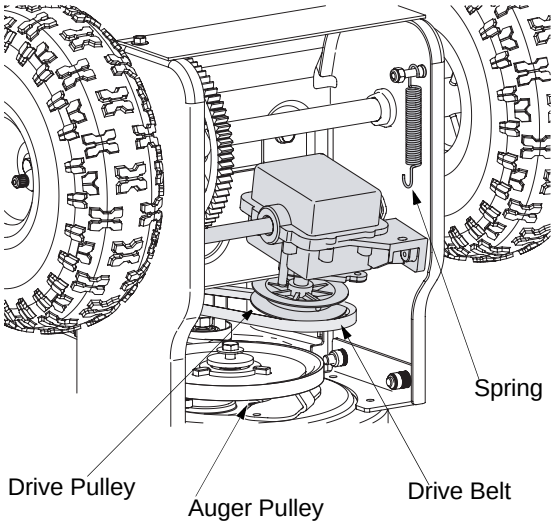


Figure 12

Drive Belt

NOTE: *Replace the drive belt before reassembling the new auger belt.*

- Tip the snow thrower up and forward so that it rests on the auger housing.
- Remove the spring that connects the transmission to a bolt on the engine frame. See Figure 13.



NOTE: Transmission shown pushed forward

Figure 13

- Pivot the transmission forward to release pressure on the drive belt.
- Remove the drive belt from around the engine pulley, and away from the unit.
- Place the new drive belt into the groove on the engine pulley. See Figure 13.
- Tilt the transmission forward and position the drive belt on the drive pulley.
- Reconnect the spring to the bolt on the engine frame and secure the transmission.
- Reassemble the belt cover on the snow thrower.

Servicing Augers

The augers are secured to the spiral shaft with two shear bolts and hex lock nuts. If you hit a foreign object or ice jam, the snow thrower is designed so that the bolts may shear. Refer to Figure 10.

If the augers do not turn, check if the bolts have sheared. Replace, if needed, with proper shear bolts. refer to item 52 on page 18 for part number.

IMPORTANT: NEVER replace the auger shear bolts with standard hex bolts. Any damage to the auger gearbox or other components, as a result of doing so, will NOT be covered by your snow thrower's warranty.

Making Adjustments

Auger Cable

Periodic adjustment to the auger control cable may be required due to normal stretch and wear on the belt. Adjustment is needed if the augers seem to hesitate while turning, but the engine maintains speed.

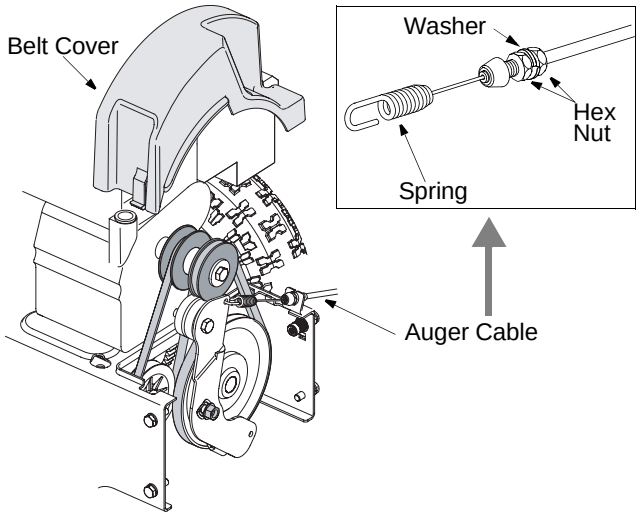


Figure 14

- Remove belt cover by pressing the tabs that secure it to the snow thrower housing. Pull the belt cover from around the engine and chute and keep it away. You can now access the auger cable.
- Tighten two hex nuts on the auger cable towards the spring to increase the tension on the auger belt. See Figure 14.
- Reassemble the belt cover.

Skid Shoe

The space between the shave plate and the ground can be adjusted. For close snow removal, place skid shoes in the low position. Use middle or high position when area to be cleared is uneven.

1. Adjust skid shoes by loosening the four hex nuts and carriage bolts and moving skid shoes to desired position. See Figure 15. Make certain the entire bottom surface of skid shoe is against the ground to avoid uneven wear on the skid shoes.
2. Retighten nuts and bolts securely.

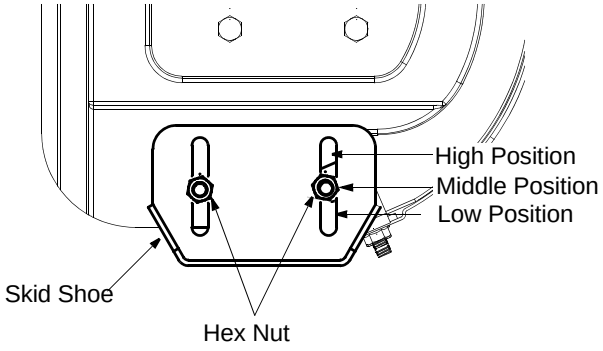


Figure 15

SECTION 7: OFF-SEASON STORAGE

WARNING: Never store engine with fuel in tank indoors or in poorly ventilated areas, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer or other gas appliance.

- If unit is to be stored over 30 days, prepare engine for storage as instructed in the engine manual.
- Remove all debris from the exterior of equipment.
- Follow lubrication recommendations on page 10.
- Always store the snow thrower in a clean, dry area.

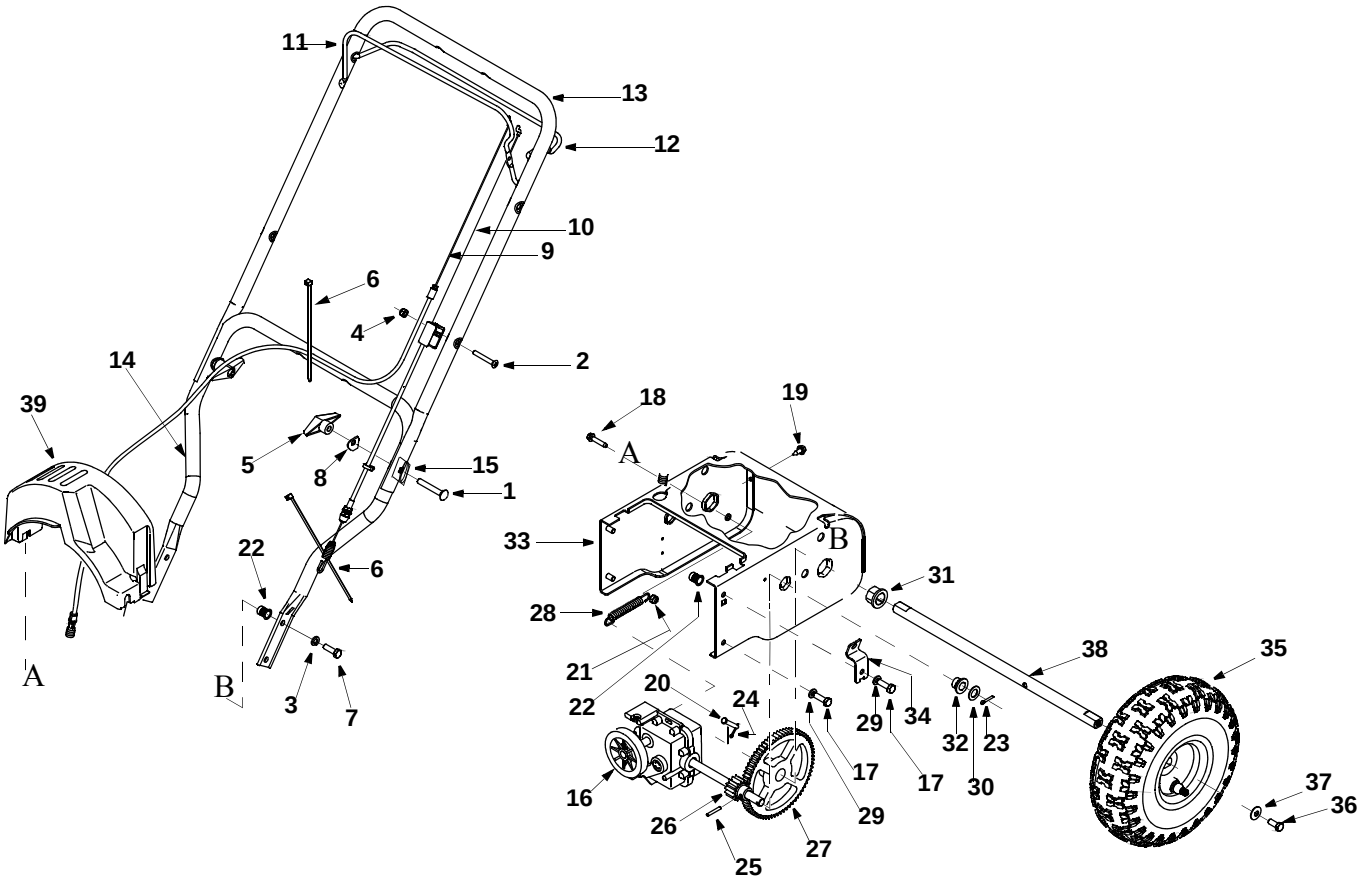
NOTE: *When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rustproof the equipment. Using a light oil or silicone, coat the equipment, especially any chains, springs, bearings and cables.*

SECTION 8: TROUBLESHOOTING

Problem	Possible Cause	Remedy
Engine fails to start	1. Fuel tank empty, or stale fuel 2. Blocked fuel line 3. Choke not ON 4. Faulty spark plug 5. Key not in ignition switch 6. Spark plug wire disconnected 7. Primer not used properly	1. Fill tank with fresh gasoline. 2. Clean the fuel line. 3. Turn Choke knob to ON position. 4. Clean, adjust or replace spark plug. 5. Insert the key fully; do not turn. 6. Attach spark plug wire to the spark plug on the engine. 7. Prime the engine as instructed earlier. If the carburetor is flooded due to over-priming, wait till it dries out.
Engine runs erratic	1. Unit running at FULL choke 2. Blocked fuel line or stale gasoline 3. Water or dirt in fuel system	1. Turn choke knob to OFF position. 2. Clean the fuel line, fill tank with fresh gasoline. 3. Drain fuel tank and carburetor. Fill up with fresh gasoline.
Engine loses power	1. Spark plug wire loose 2. Gas cap vent hole plugged	1. Connect spark plug wire. 2. Remove ice and snow from gas cap. Be certain that vent hole is clear.
Excessive vibration	1. Loose parts or damaged auger	1. Stop the engine immediately and disconnect spark plug wire. Tighten all bolts and nuts. If vibration continues, contact Sears service center.
Unit fails to propel itself	1. Drive control cable not adjusted 2. Drive belt loose or damaged	1. Adjust drive control cable following earlier instructions. 2. Replace drive belt.
Unit fails to discharge snow	1. Discharge chute clogged 2. Shear bolt sheared. 3. Foreign object lodged in auger 4. Auger control cable out of adjustment 5. Auger belt loose or damaged	1. Stop engine and disconnect spark plug wire. Clean discharge chute and inside of auger housing. 2. Replace shear bolt. 3. Stop engine immediately and disconnect the spark plug wire. Remove object from auger. 4. Adjust auger control cable. 5. Replace auger belt.

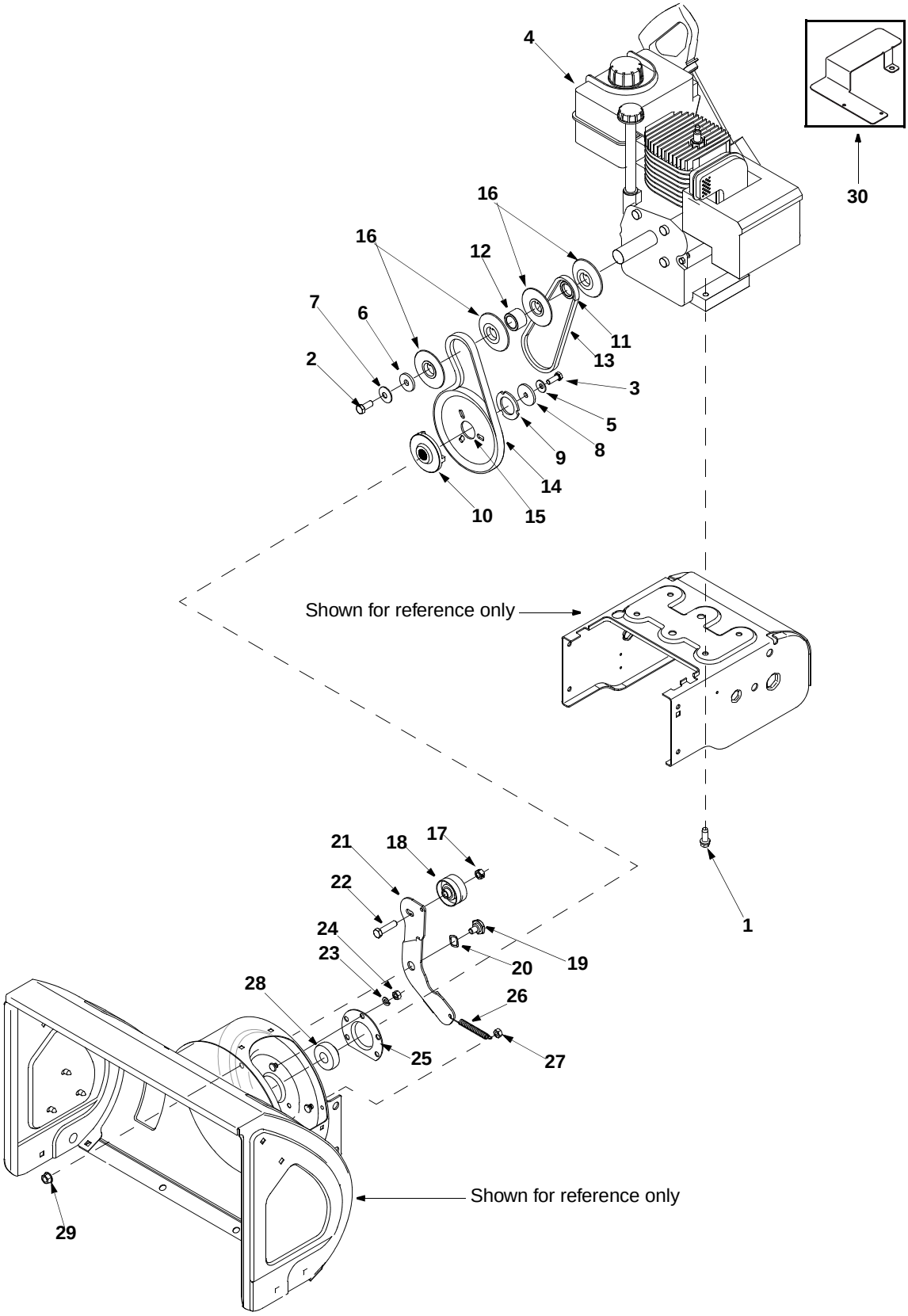
NOTE: *For repairs beyond minor adjustments listed above, contact an authorized service dealer.*

SECTION 9: PARTS LIST FOR MODEL 380



Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	710-0449	Carriage Screw 5/16-18 x 2.25”	21.	712-0324	Hex Lock Nut 1/4-20
2.	710-0605	Mach. Screw 1/4-20 x 1.825”	22.	712-0703A	Nut Insert
3.	710-0643	Hex Bolt 5/16-18 x 1.0”	23.	714-0474	Cotter Pin
4.	712-0324	Hex Lock Nut 1/4-20	24.	714-0507	Cotter Pin
5.	720-0284	Handle Knob Assembly	25.	715-0249	Roll Pin
6.	725-0157	Cable Tie	26.	717-04066	Pinion 14T
7.	736-0119	Lock Washer	27.	717-04073	Gear 70T
8.	736-0451	Saddle Washer	28.	732-0429A	Extension Spring
9.	746-04007	Auger Cable	29.	736-0119	Lock Washer
10.	746-04008	Drive Cable	30.	736-0160	Flat Washer
11.	747-1161A	Operator Bail	31.	741-0245	Hex Flange Bearing
12.	747-1214	Drive Bail	32.	741-0324	Hex Flange Bearing
13.	749-1092A	Upper Hanlde	33.	784-0419	Drive Housing Frame
14.	749-1532	Lower Handle	34.	790-00015	Bracket: Auger Cable
15.	790-00053	Handle Tab	35.	634-0232	Wheel Assembly: Snow Hog Gray
16.	618-04008	Transmission Assembly	36.	710-0627	Lock Bolt 5/16-24 x 0.75”
17.	710-0643	Hex Bolt 5/16-18 x 1.0”	37.	736-0242	Bell Washer
18.	710-0809	TT Screw 1/4-20 x 1.25”	38.	738-1231	Axle
19.	710-1652	TT Screw 1/4-20 x .625”	39.	731-04162	Belt Cover
20.	711-1364	Clevis Pin			

Model 380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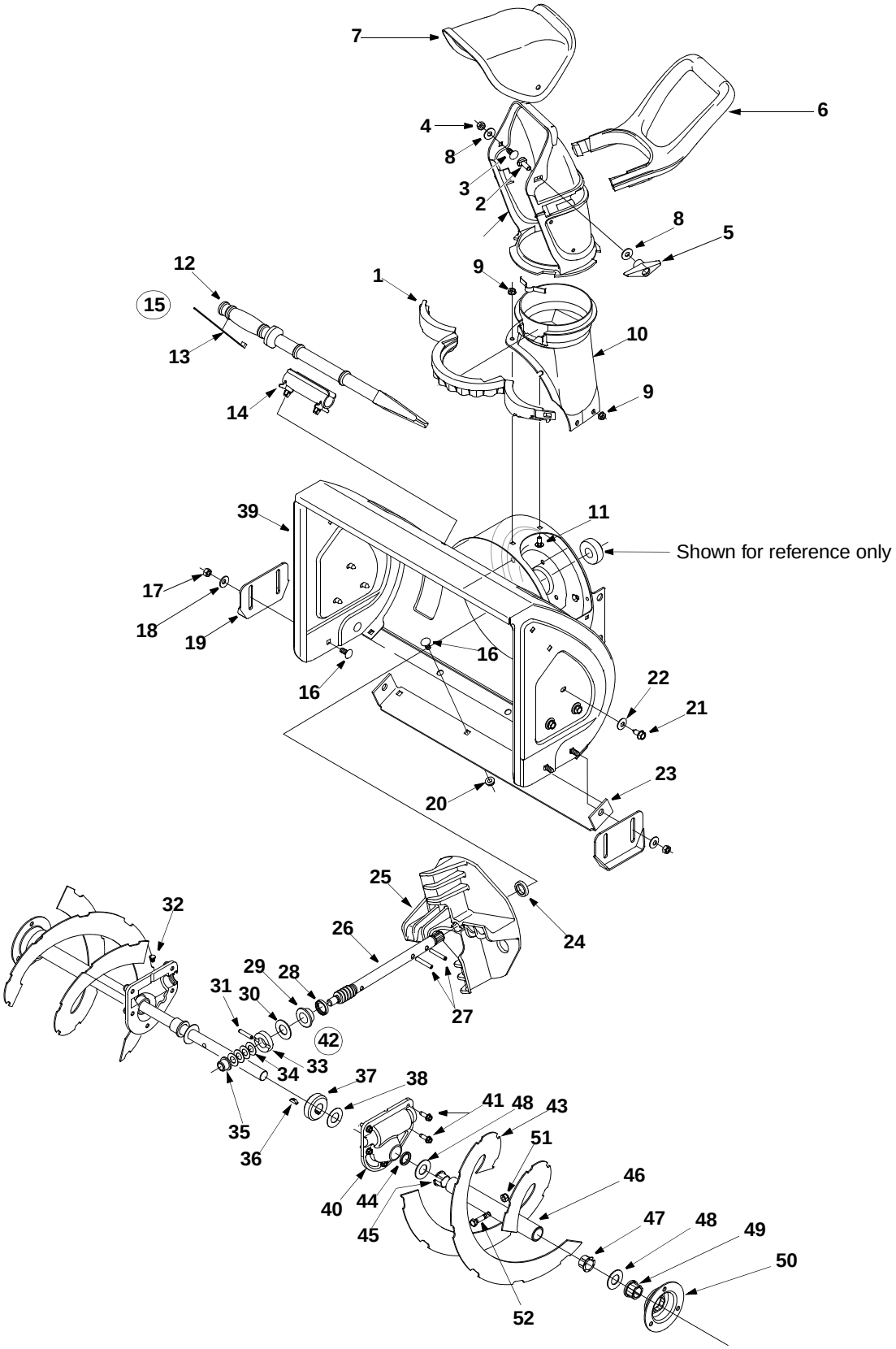
Model 380

Ref. No.	Part No.	Description
1.	710-0654A	TT Sems Screw 3/8-16 x 1.0”
2.	710-0696	Hex Bolt 3/8-24 x 0.875”
3.	710-1245B	Lock Bolt 5/16-24 x 0.875”
4.	—	Engine
5.	736-0242	Bell Washer
6.	736-0247	Flat Washer
7.	736-0331	Bell Washer
8.	736-0505	Flat Washer
9.	736-0507	Special Washer
10.	748-0360	Pulley: Adapter
11.	750-1355	Spacer
12.	750-1356	Spacer
13.	754-04013	V-Belt
14.	754-04014	V-Belt
15.	756-04024	Auger Pulley
16.	756-0569	Pulley Half
17.	712-3000	Hex Lock Nut 3/8-16
18.	756-04035	Flat Idler
19.	738-0281	Shoulder Screw 3/8-16
20.	736-0174	Wave Washer
21.	784-0434	Auger Idler Bracket
22.	710-0520	Hex Bolt 3/8-16 x 1.50”
23.	736-0119	Lock Washer 5/16
24.	712-3010	Hex Nut 5/16-18
25.	05931A	Bearing Housing
26.	732-0611	Extension Spring
27.	712-3068	Patch Nut
28.	741-0309	Ball Bearing
29.	712-0431	Flange Lock Nut
30.	787-01165	Heat Shield: Muffler Guard

Model 380



Model 380

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1.	684-04037	Chute Assembly	28.	721-0327	Oil Seal
2.	710-04071	Carriage Bolt 5/16-18 x 1.0”	29.	741-0662	Flange Bearing
3.	710-0451	Carriage Bolt 5/16-18 x 0.750”	30.	736-0445	Flat Washer
4.	712-3068	Patch Nut	31.	715-0143	Spiral Pin
5.	720-0284	Chute Knob Assembly	32.	721-0325	Plug
6.	731-04388	Chute Handle	33.	718-0186	Thrust Collar
7.	731-04426	Upper Chute	34.	736-0369	Flat Washer
8.	736-0159	Washer	35.	741-0663	Flange Bearing
9.	712-3027	Lock Nut 1/4-20	36.	714-0161	Key
10.	731-2636	Lower Chute	37.	717-0528A	Worm Gear 20T
11.	710-0134	Carriage Screw 1/4-20 x 0.62”	38.	736-0351	Flat Washer
12.	731-2643	Chute Clean-out Tool	39.	—	Auger Housing (see chart below)
13.	725-0157	Cable Tie	40.	618-0124	Reducer Housing Assembly LH
14.	731-2635	Mounting Bracket: Chute Tool		618-0123	Reducer Housing Assembly RH
15.	831-060000	Chute Clean-Out Tool Assy. Comp.	41.	710-0642	TT Screw 1/4-20 x 0.75”
16.	710-0451	Carriage Bolt 5/16-18 x 0.75”	42.	618-04055	Gearbox Assembly: Auger (includes # 28 through 41)
17.	712-3010	Hex Nut 5/16-18			
18.	736-0242	Beleville Washer	43.	—	Spiral Assembly
19.	784-5580	Skid Shoe	44.	721-0179	Oil Seal
20.	712-3004A	Flange Lock Nut	45.	741-0493A	Flange Bushing
21.	710-0726	AB Screw 5/16-12	46.	—	Auger Shaft (see chart below)
22.	736-0242	Bell Washer	47.	741-0493A	Flange Bushing
23.	—	Shave Plate (see chart below)	48.	736-0188	Flat Washer
24.	750-04191	Spacer	49.	741-0245	Hex Flange Bearing
25.	731-04218	Impeller	50.	784-5618	Hex Bearing: Housing
26.	717-1772	Worm Shaft (see chart below)	51.	712-0429	Hex Lock Nut 5/16-18
27.	715-0114	Spiral Pin	52.	710-0890A	Shear Bolt 5/16-18 x 1.5”

Auger Housing Components*

Auger Size (inch)	Auger Housing	Auger LH	Auger RH	Auger Shaft	Shave Plate	Worm Drive Assembly
22	684-04047	684-04021	684-04020	711-1020A	784-5576	618-04055
24	684-04048	684-04023	684-04022	711-0908A	784-5581A	618-04056

* For replacement parts, refer to the chart to order according to the size of the auger.

MANUFACTURER'S LIMITED WARRANTY FOR:

The limited warranty set forth below is given by MTD LLC with respect to new merchandise purchased and used in the United States, its possessions and territories.

"MTD"warrants this product against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in materials or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water, or damage because of other peril or natural disaster. Damage resulting from the installation or use of any part, accessory or attachment not approved by MTD for use with the product(s) covered by this manual will void your warranty as to any resulting damage.

Normal wear parts or components thereof are subject to separate terms as follows: All normal wear parts or component failures will be covered on the product for a period of 90 days regardless of cause. After 90 days, but within the two year period, normal wear part failures will be covered ONLY IF caused by defects in materials or workmanship of OTHER component parts. Normal wear parts and components include, but are not limited to: batteries, belts, blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, shave plates, auger spiral rubber, and tires.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE, through your local authorized service dealer. To locate the dealer in your area, check your Yellow Pages, or contact MTD LLC at P.O. Box 361131, Cleveland, Ohio 44136-0019, or call 1-800-800-7310 or 1-330-220-4683 or log on to our Web site at www.mtdproducts.com.

This limited warranty does not provide coverage in the following cases:

a. The engine or component parts thereof. These items may carry a separate manufacturer's warranty. Refer to applicable manufacturer's warranty for terms and conditions.
b. Log splitter pumps, valves, and cylinders have a separate one year warranty.
c. Routine maintenance items such as lubricants, filters, blade sharpening, tune-ups, brake adjustments, clutch adjustments, deck adjustments, and normal deterioration of the exterior finish due to use or exposure.
d. MTD does not extend any warranty for products sold or exported outside of the United States, its possessions and territories, except those sold through MTD's authorized channels of export distribution.
e. Replacement parts that are not genuine MTD parts.
f. Service completed by someone other than an authorized service dealer.
g. Transportation charges and service calls.

No implied warranty, including any implied warranty of merchantability of fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product, shall bind MTD. During the period of the warranty, the exclusive remedy is repair or replacement of the product as set forth above.

The provisions as set forth in this warranty provide the sole and exclusive remedy arising from the sale. MTD shall not be liable for incidental or consequential loss or damage including, without limitation, expenses incurred for substitute or replacement lawn care services or for rental expenses to temporarily replace a warranted product.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions or limitations may not apply to you.

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. **Alteration of safety features of the product shall void this warranty.** You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or to the person for whom it was purchased as a gift.

HOW STATE LAW RELATES TO THIS WARRANTY: This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

IMPORTANT: Owner must present Original Proof of Purchase to obtain warranty coverage.